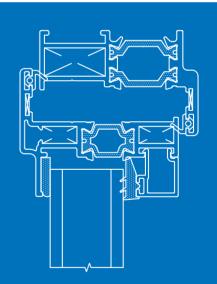


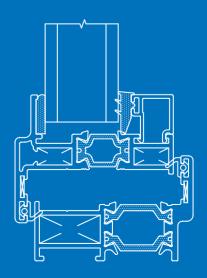


Alitherm Heritage

The ideal window and door solution for heritage applications such as listed building renovations where planning regulations demand a like-for-like replacement window with optimum thermal performance.

- Window Energy Rating B
- U Value 1.6 W/m²K
- BS 6375 Part 1: 2009 Resistance to Weather





Alitherm Heritage Window

Alitherm Heritage provides the ideal solution for heritage applications such as listed building renovations and large scale replica-refurbishment projects where planning constraints are

to be considered.

The Alitherm Heritage window is designed to be built as a series of horizontal modules which can be stacked using horizontal couplers to form a multi-part window featuring a specially design drip bar between modules.



Application

- Fixed windows
- · Single or double sash open out casements
- · Top hung open out casements

Features

- Polyamide thermal break provides enhanced thermal performance
- Designed as a direct replacement for steel windows

Finish

Single or dual colour, marine quality polyester powder coat as standard

Technical Performance

WER Rating

 U Value
 1.6 W/m²K

 Air
 Class 3, 600pa

 Water
 Class AE, 2400pa

 Wind
 Class E1050

Doc L 2010 Yes

Dimensions

Frame Depth 47mm Glass 24mm

Test Certification

BS 6375 Part 1: 2009 Resistance to Weather

Recommended Design Limits

Side Hung Vent Max o/a width: 700mm Side Hung Vent Min o/a width: 300mm Side Hung Vent Max o/a height: 1400mm

Maximum Vent weight: 24kg

Top Hung Vent Max o/a width: 1400mm Top Hung Vent Max o/a height: 1200mm Top Hung Vent Min o/a height: 220mm

Maximum Vent weight: 35kg

Alitherm Heritage Door

The Smart Alitherm Heritage door is the ideal replacement for steel balcony doors on heritage applications such as building renovations or apartment conversions. The Alitherm Heritage door provides the solution for conservation areas where planning regulations require a like-for-like product replacement. Alitherm Heritage door profiles feature the system's signature

slim sightlines and elegant lines that complement Smart's existing Alitherm Heritage window and mimic those of steel doors. The system has all the advantages of modern aluminium profiles that feature Polyamide thermal breaks, allowing the system to achieve a U Value of 1.8 W/m²K when installed with a suitable sealed unit.



Application

• Single or double doors

Features

- Slim sightlines
- Tape or gasket glazed
- · Single point locking and face mounted shoot bolts

Technical Performance

U Value 1.8 W/m²K (using suitable glass unit)

Air Test result pending
Water Test result pending
Wind Test result pending
Glass 24mm – 32mm

Typical Sightlines 59mm

Recommended Design Limits

Max Width 900mm
Max Height 2100mm

